

Bocks® S.A.

Produits Cratex Cratex-Produkte Cratex products

Cratex est un agglomérant en caoutchouc synthétique résistant à l'huile. L'abrasif est en carbure de silicium. Cratex présente des propriétés d'usinage légèrement tendres et flexibles. Les applications principales sont le polissage de boîtes de montres, la suppression de traces d'échauffement, d'usinage, de rayures etc. Cratex est livrable sous formes de meules, cônes, limes, bâtons. Livrable en 4 grains différents : **C = Grossier** (vert foncé), **M = Moyen** (brun foncé), **F = Fin** (brun clair), **XF = Extra Fin** (vert clair).

Hochwertige elastische Schleif- und Polierwerkzeuge aus synthetischen, ölbeständigen Gummibindungen. Cratex hat eine typische leichte flexible Arbeitsweise, die ein weiches, glattes und freies Schleifen gewährleistet. Dies ergibt -je nach Körnung- ein feines Schliffbild oder einen feinen Poliereffekt. Cratex ist in geraden und geformten Scheiben sowie als Stifte, Rutscher und Stäbe erhältlich. Lieferbar in 4 verschiedene Körnungen : C = grob (dunkelgrün), M = Mittel (dunkelbraun), F = Fein (hellbraun), XF = Extrafein (hellgrün).

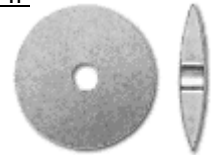
The Cratex bond common to each of the four Grit Textures is made with premium grade oil-resistant chemical rubber. Cratex Rubberized Abrasives is premium-quality Silicon Carbide that has been washed, dried and treated to remove impurities and then carefully screened to U.S. Department of Commerce standards for size. Although silicon carbide is more expensive than other abrasive materials, it is used because it has a high level of purity and has been found to be best for the broadest range of light deburring, smoothing, cleaning and polishing applications on ferrous and non-ferrous alloys as well as many non-metallics, such as glass. The Cratex Wheels, Points, Cones, Blocks and Sticks listed are all available as standard products. Several wheels can be mounted in series for added width. The abrasive action of the wheels can be softened by using lower operating speeds and lighter work pressures. Cratex Rubber Bonded Abrasives can also be dressed or shaped to special contours using conventional abrasive wheel dressing tools and methods. Each Cratex size and shape is made in four standard Grit Textures or compositions which differ in accordance with the mesh size of the abrasive grain used. Delivery in 4 different grits : **C = Coarse** (Green) **M = Medium** (Dark Brown) **F = Fine** (Reddish Brown), **XF = Extra Fine** (Grey Green).



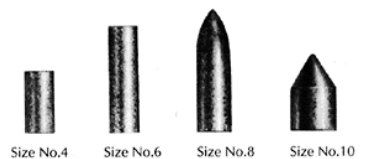
Meulettes et cônes Cratex Kleinschleifkörper Cratex Cones, small wheel Cratex

Ø mm	Epaisseur mm	Alésage mm	Article no	Prix % pces CHF
Ø mm	Breite mm	Loch mm	Artikel Nr.	Preis % St. CHF
Ø mm	Thickness mm	Hole mm	Article no	Price % pcs CHF

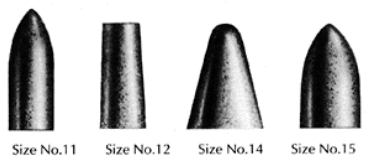
10,0	2,5/0	1,6	1	60.80
16,0	2,5/0	1,6	2	70.10
25,0	3,0/0	1,6	5	122.30



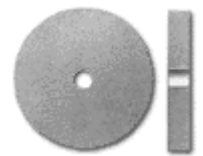
6,0	12,0	1,6	4	68.10
6,0	21,0	1,6	6	79.70
7,0	25,0	1,6	8	79.70
9,5	16,0	1,6	10	84.50



9,5	25,0	3,0	11	151.40
16,0/3,0	22,0	3,0	14	170.40
12,5	22,0	3,0	15	170.40



16,0	2,5	1,6	53	77.00
16,0	3,0	1,6	54	93.10
16,0	6,0	1,6	59	103.80
22,0	3,0	1,6	74	98.30
25,0	3,0	1,6	80	133.10
25,0	5,0	1,6	86	153.40
25,0	6,0	1,6	88	174.70

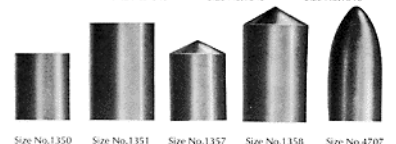


Ø mm	Epaisseur mm	Alésage mm	Article no	Prix pce CHF
Ø mm	Breite mm	Loch mm	Artikel Nr.	Preis St. CHF
Ø mm	Thickness mm	Hole mm	Article no	Price pc CHF

15,0/6,0	25,0	V4''	1340	8.20
22,0/6,0	32,0	V4''	1345	14.80
25,0/6,0	32,0	V4''	1349	17.80
25,0/13,0	50,0	V4''	1848	23.60



22,0	25,0	V4''	1350	15.50
25,0	38,0	V4''	1351	19.80
22,0	32,0	V4''	1357	15.50
25,0	45,0	V4''	1358	22.50
22,0	45,0	V4''	4707	22.50



Livable en grains : C = Grossier, M = Moyen, F = Fin, XF = Extra Fin
Lieferbar in Körnungen : C = grob, M = Mittel, F = Fein, XF = Extrafein
Delivery in grits : C = Coarse, M = Medium, F = Fine, XF = Extra Fine

Net + Tva

01.11.2021

Limes et bâtons Cratex Feilen und Stäbe Cratex Blocks and Sticks Cratex

□ = Forme / Form / Shape

Longueur mm	Largeur mm	Epaisseur mm	Article no	Prix pce CHF
Länge mm	Breite mm	Dicke mm	Artikel Nr.	Preis St. CHF
Length mm	Width mm	Thickness mm	Article no	Price pce CHF
150	6	6	6202	10.00
150	13	13	6404	17.20
150	19	19	6606	30.30
150	25	25	6808	41.00

■ = Forme / Form / Shape

Longueur mm	Largeur mm	Epaisseur mm	Article no	Prix pce CHF
Länge mm	Breite mm	Dicke mm	Artikel Nr.	Preis St. CHF
Length mm	Width mm	Thickness mm	Article no	Price pce CHF
75	25	6	3802	10.00
100	50	10	4163	22.50
150	25	3	6801	14.50
150	25	6	6802	17.20
150	25	10	6803	19.80
200	25	13	8804	51.00

○ = Forme / Form / Shape

Ø mm	Longueur mm	Article no	Prix pce CHF
Ø mm	Länge mm	Artikel Nr.	Preis St. CHF
Ø mm	Length mm	Article no	Price pc CHF
4,5	150	036	8.00
6,0	150	046	9.00
7,5	150	056	10.00
9,5	150	066	10.30
12,5	150	086	14.30
19,0	150	0126	27.00
25,0	150	0166	48.00

Livable en grains : C = Grossier, M = Moyen, F = Fin, XF = Extra Fin

Lieferbar in Körnungen : C = grob, M = Mittel, F = Fein, XF = Extrafein

Delivery in grits : C = Coarse, M = Medium, F = Fine, XF = Extra Fine

Mandrins / Mandrells / Mandrels



Article no	Ø tige mm	Ø trou mm	pour	Article no	Ø tige mm	Ø trou mm	pour
Artikel Nr.	Ø Schaft mm	Ø Loch mm	für	Artikel Nr.	Ø Schaft mm	Ø Loch mm	für
Article no	Ø rod mm	Ø hole mm	for	Article no	Ø rod mm	Ø hole mm	for
21	2,4	1,6	Cratex 4-10	31	2,4	1,6	Cratex 1,2,5,42-88
22	3,0	1,6	Cratex 4-10	32	3,0	1,6	Cratex 1,2,5,42-88
23	3,0	3,0	Cratex 11-15	33	6,0	1,6	Cratex 1,2,5 42-88
24	6,0	3,0	Cratex 11-15	Prix pce / Preis St. / Price pc CHF 10.70			
Prix pce / Preis St. / Price pc CHF 9.30							

41 6,0 V4'' Cratex 1340-4707

Prix pce / Preis St. / Price pc CHF 10.50

Net + Tva

01.11.2021

Meules à polir Cratex Polierscheiben Cratex Polishing wheels Cratex

Ø mm	Epaisseur mm	Alésage mm	Article no	Prix pce CHF
Ø mm	Breite mm	Loch mm	Artikel Nr.	Preis St. CHF
Ø mm	Thickness mm	Hole mm	Article no	Price pc CHF
38	3	6	152	6.30
38	5	6	153	8.20
38	6	6	154	11.70
38	10	6	156	13.80
38	13	6	158	17.00
50	3	6	202	10.00
50	6	6	204	12.10
50	10	6	206	17.00
50	13	6	208	20.30
75	3	10	302	17.20
75	6	10	304	23.30
75	10	10	306	26.50
75	13	10	308	32.00
125	6	25	504	43.50
125	13	25	508	71.10
150	3	25	602	54.10
150	6	25	604	65.10
150	13	25	608	93.30
150	18	25	612	113.10
150	25	25	616	120.60



Livable en grains : C = Grossier, M = Moyen, F = Fin, XF = Extra Fin
Lieferbar in Körnungen : C = grob, M = Mittel, F = Fein, XF = Extrafein
Delivery in grits : C = Coarse, M = Medium, F = Fine, XF = Extra Fine